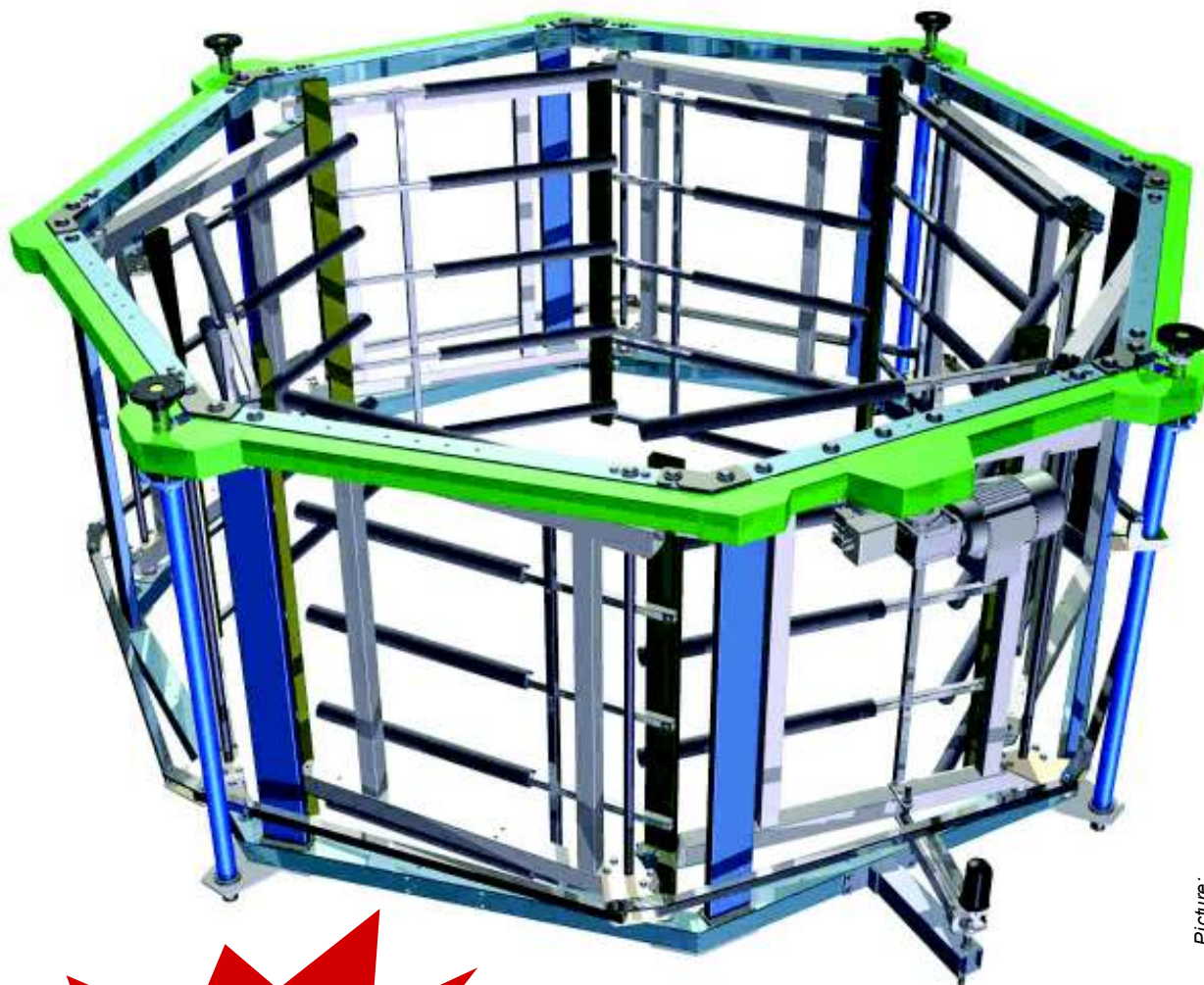


CALIBRATION BASKET FOR BLOWN FILM EXTRUSION EVOLUTION **ROLL08 BIG013**

SIZES
3200÷12500



Picture:
RA3800-8-5-ROLL08-H1000SP

**BIG BASKETS
UP TO
25 MT FOIL**



EVOLUTION **ROLL08** **BIG013**

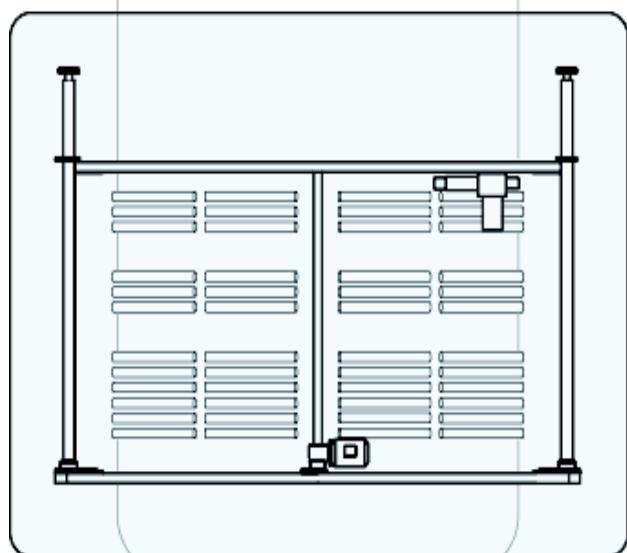


SUPPORT BASKET

FM

8 ARMS

2/3/4/5 LEVELS



PRIMARY BASKET

RA

8 ARMS

4/5/6 LEVELS

8 ARMS



Models:

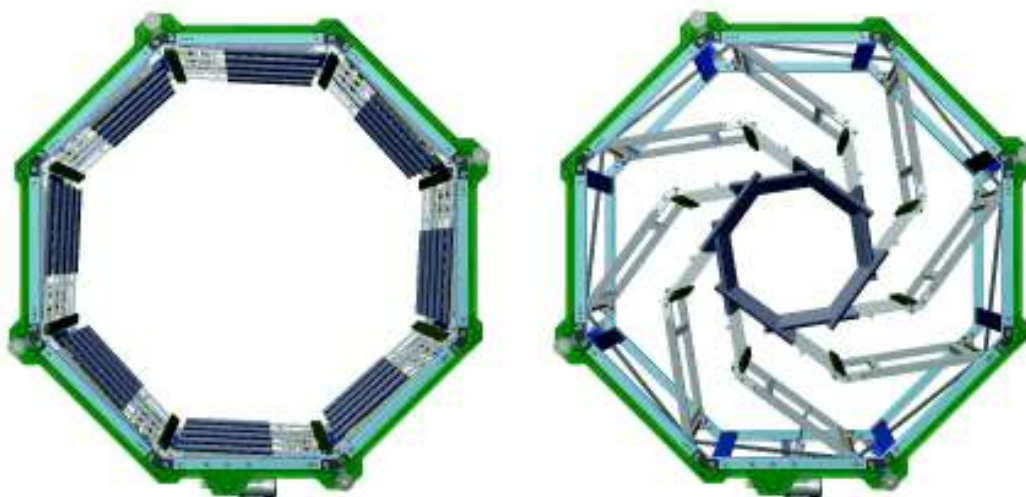
RA	WITH	VERTICAL ADJUSTMENT
FM	WITHOUT	VERTICAL ADJUSTMENT

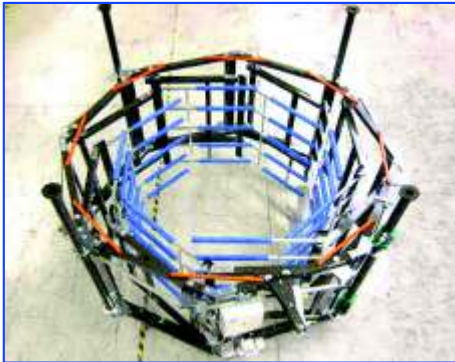
ORDER CODE:	RA	3200	-	8	-	5	-	ROLL08	-	W	-	H... SP	+ ...
	Model	Size		Arms		Levels		Series		Rollers Type		Vertical Stroke/Type	Options

MODELS:	RA	WITH	VERTICAL ADJUSTMENT
	FM	WITHOUT	VERTICAL ADJUSTMENT

SIZES	LFW (mm) MIN – MAX	LFW (inch) MIN – MAX	MAX OPEN FOIL	LIFTING ELEMENTS
3200	900 ÷ 3240	35" ÷ 127"	6,5 mt	4
3500	1000 ÷ 3550	39" ÷ 140"	7,1 mt	4
3800	1100 ÷ 3840	43" ÷ 151"	7,6 mt	4
4100	1200 ÷ 4150	47" ÷ 163"	8,3 mt	4
4400	1300 ÷ 4450	51" ÷ 175"	8,9 mt	4
4700	1350 ÷ 4755	53" ÷ 187"	9,5 mt	4
5000	1400 ÷ 5070	55" ÷ 200"	10,1 mt	4
5500	1500 ÷ 5580	59" ÷ 220"	11,2 mt	4
6000	1600 ÷ 6090	63" ÷ 240"	12,2 mt	4
6500	1700 ÷ 6570	67" ÷ 258"	13,1 mt	8
7000	1850 ÷ 7075	73" ÷ 278"	14,1 mt	8
7500	2000 ÷ 7600	79" ÷ 300"	15,2 mt	8
8000	2100 ÷ 8090	83" ÷ 318"	16,2 mt	8
9000	2400 ÷ 9120	94" ÷ 360"	18,2 mt	8
10000	2700 ÷ 10150	106" ÷ 400"	20,3 mt	8
11000	3000 ÷ 11150	118" ÷ 440"	22,3 mt	8
12500	3300 ÷ 12700	130" ÷ 500"	25,4 mt	8

LAYFLAT dimensions are already calculated considering a standard **3% film shrinkage** during the cooling





- STRONG DESIGN FOR LONG LASTING RELIABILITY
- DESIGNED FOR THE EASIEST REASSEMBLY ON SITE
- READY FOR IBC SYSTEMS ANY MANUFACTURER
- SAFETY DEVICE ON VERTICAL ADJUSTMENT
- LIFTING SYSTEM VIA SPINDLE GROUPS OR TELESCOPIC COLUMNS TO MEET EVERY POSSIBLE INSTALLATION LAYOUT
- EXTREME PRECISION ALL AROUND THE BUBBLE CIRCUMFERENCE
- SMOOTH-RUNNING ROLLERS MAINTENANCE-FREE
- ROLLER BEARINGS IN PROTECTED POSITION TO AVOID ANY CONTAMINATION
- SAFETY DEVICE AGAINST OVERBLOWING
- WIDE RANGE OF OPTIONS AVAILABLE TO SATISFY ANY NEEDS OF CONFIGURATION

MAXIMUM FLEXIBILITY

ROLLERS CAN BE EASILY UPDATED FOR ANY NEED OF IMPROVEMENT OF THE EXTRUSION LINE OVER THE YEARS

GUIDING ROLLERS:



INSULATING WOOL SOCKETS:

CODE **-W**



SILICONE:

CODE **-SIL** SOLID
CODE **-ESIL** FOAMED
CODE **-WSIL** WOOL+SIL



CARBON FIBER:

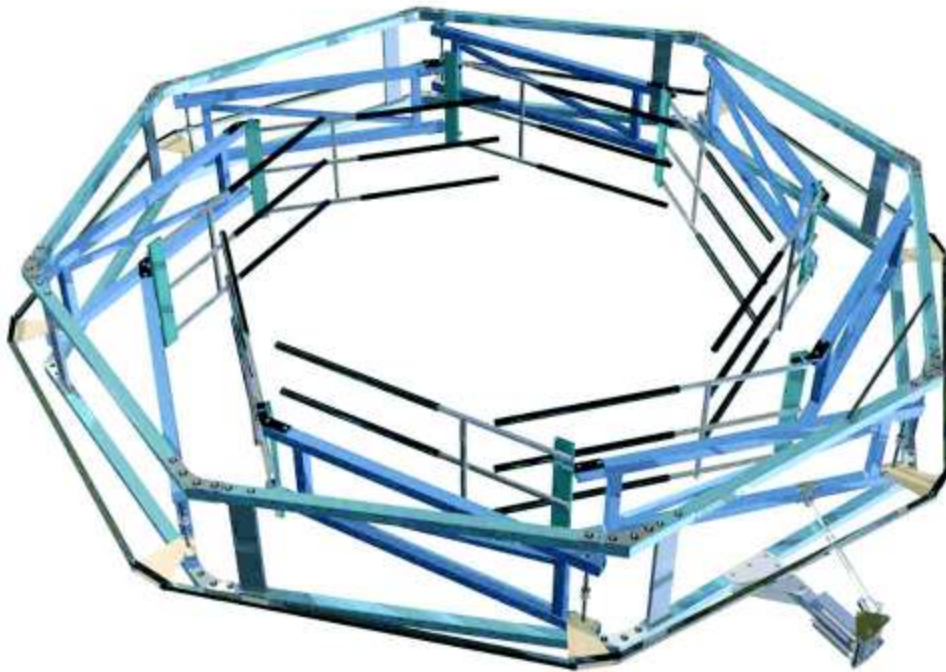
CODE **-CF**
CODE **-CFW** WITH WOOL
CODE **-CFNSP** EXTREME NO-STICK



OTHER SOLUTIONS:

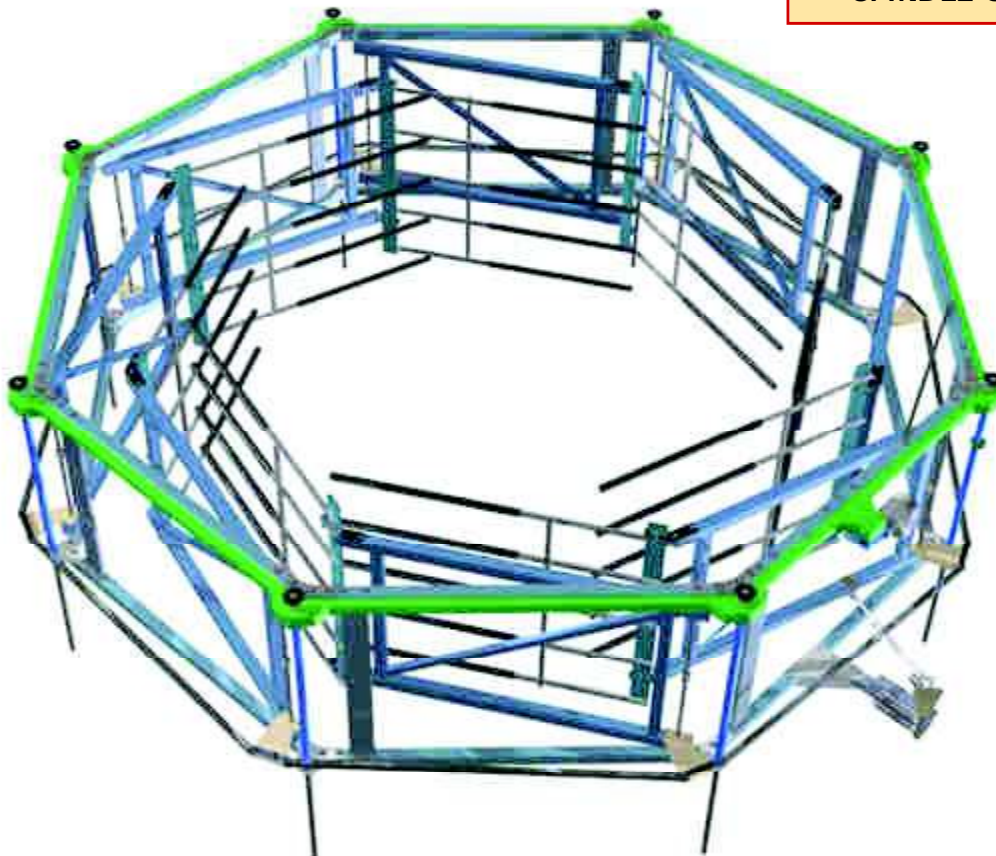
CODE **-ENS** ALU EXTREME NO-STICK
CODE **-PTFE** TEFLON COATED
OTHER SOLUTIONS ON REQUEST

SUPPORT BASKET "FM"



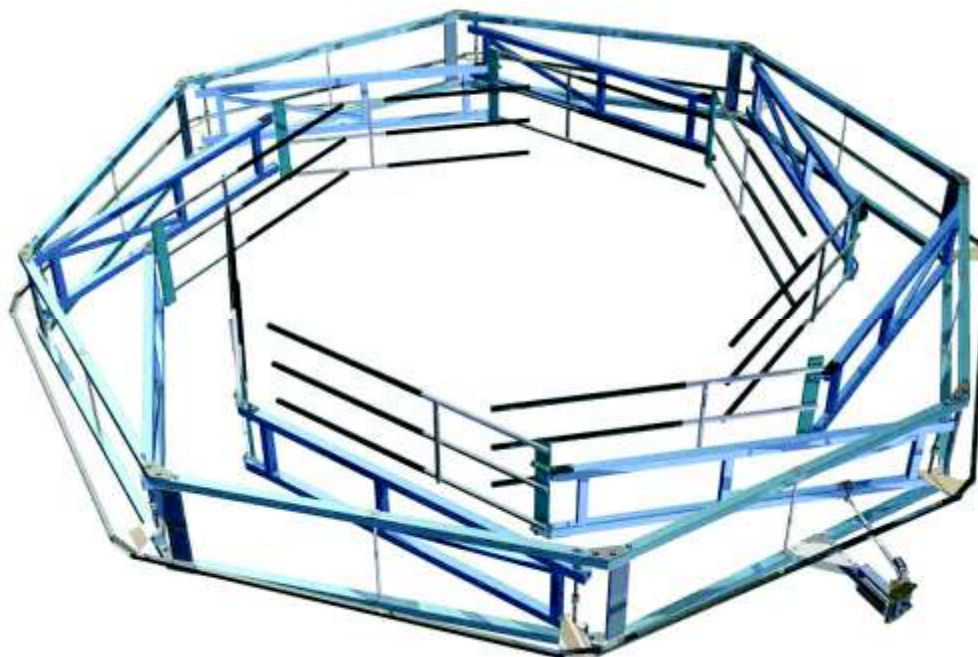
PRIMARY BASKET "RA"

LIFTING SYSTEM: **SP**
SPINDLE GROUPS



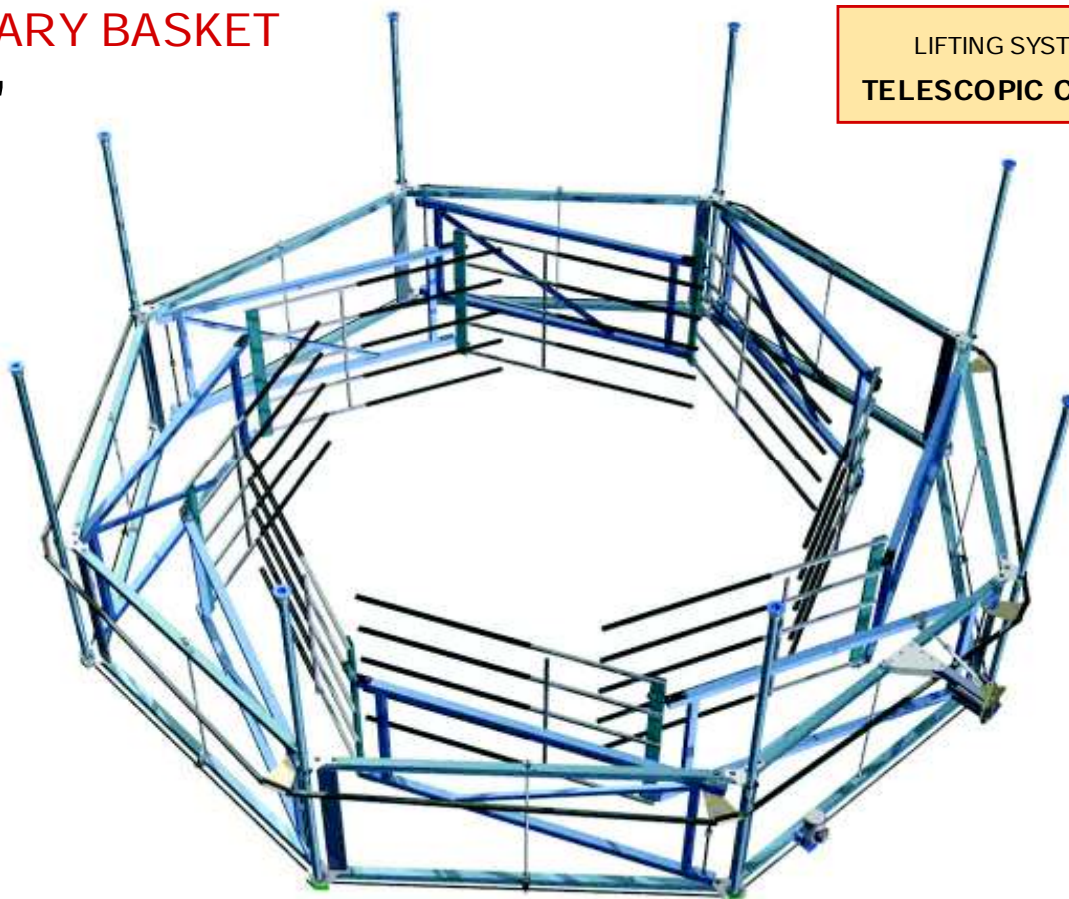
SUPPORT BASKET

"FM"



PRIMARY BASKET

"RA"



LIFTING SYSTEM: **C**
TELESCOPIC COLUMNS

SIZES 3200 ÷ 6000

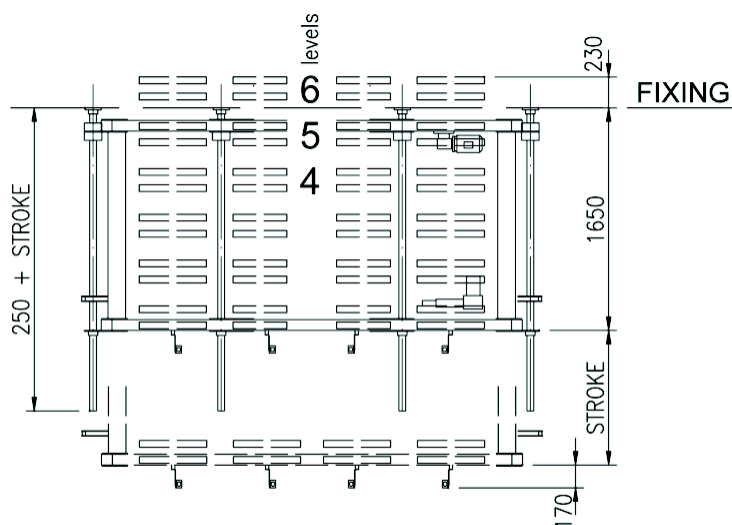
MODEL

LIFTING TYPE

RA

SP

SPINDLE
GROUPS



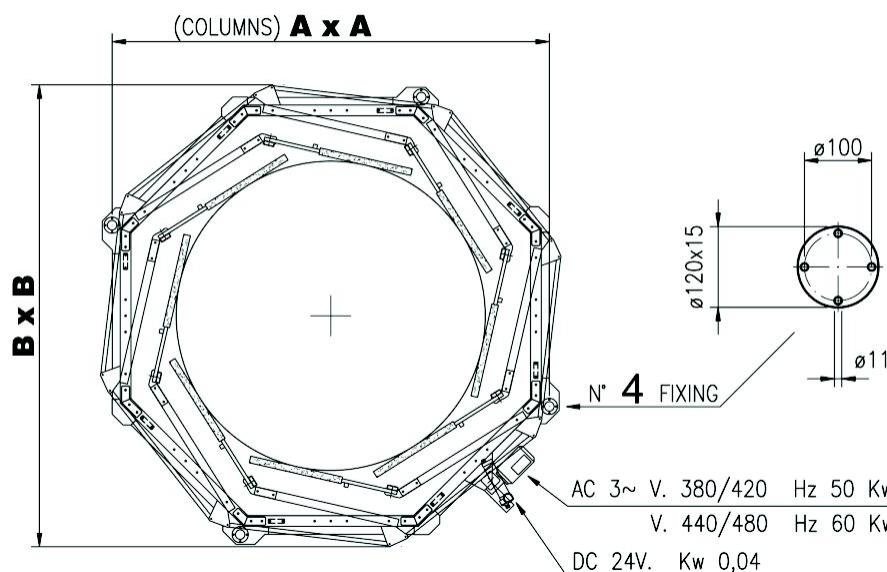
**VERTICAL STROKES
AVAILABLE (mm)**

1000

1500

2000

2500



RA 5000/6000

AC 3~ V. 380/420 Hz 50 Kw 0.75

Kw 1.1

V. 440/480 Hz 60 Kw 0.9

Kw 1.3

DC 24V. Kw 0,04

LAYFLAT dimensions are already calculated considering a standard **3% film shrinkage** during the cooling

MODEL	Ø FILM MIN – MAX	LAYFLAT MIN – MAX	A	B	KG. (5 LEV.)
RA 3200-8-* -ROLL08-* -H...SP	573 ÷ 2063	900 ÷ 3240	2650	2830	810
RA 3500-8-* -ROLL08-* -H...SP	637 ÷ 2261	1000 ÷ 3550	2850	3030	840
RA 3800-8-* -ROLL08-* -H...SP	700 ÷ 2446	1100 ÷ 3840	3050	3230	870
RA 4100-8-* -ROLL08-* -H...SP	764 ÷ 2643	1200 ÷ 4150	3250	3430	890
RA 4400-8-* -ROLL08-* -H...SP	828 ÷ 2834	1300 ÷ 4450	3450	3630	930
RA 4700-8-* -ROLL08-* -H...SP	860 ÷ 3028	1350 ÷ 4755	3650	3830	960
RA 5000-8-* -ROLL08-* -H...SP	892 ÷ 3230	1400 ÷ 5070	3850	4030	990
RA 5500-8-* -ROLL08-* -H...SP	955 ÷ 3555	1500 ÷ 5580	4190	4370	1020
RA 6000-8-* -ROLL08-* -H...SP	1020 ÷ 3880	1600 ÷ 6090	4530	4710	1160

Film width already
declassified for
shrinkage

N° Levels / Roller Code / Vertical stroke

DWG 10-12-197

SIZES 3200 ÷ 6000

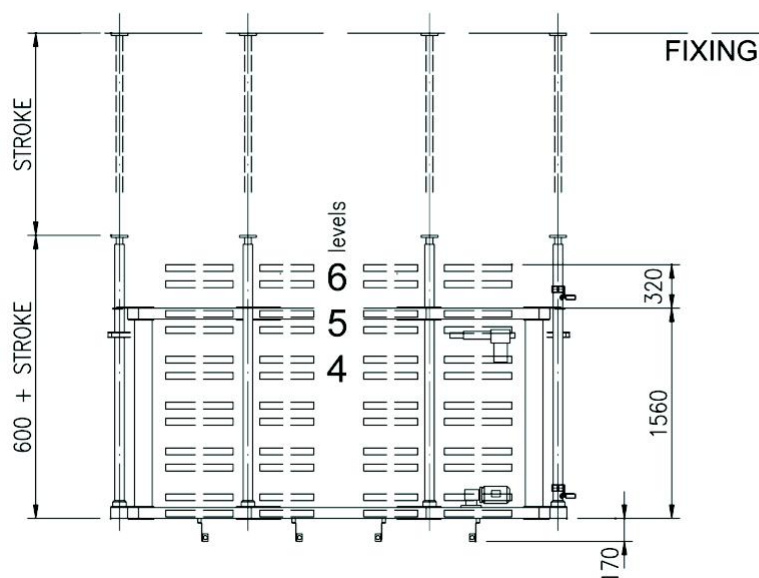
MODEL

RA

LIFTING TYPE

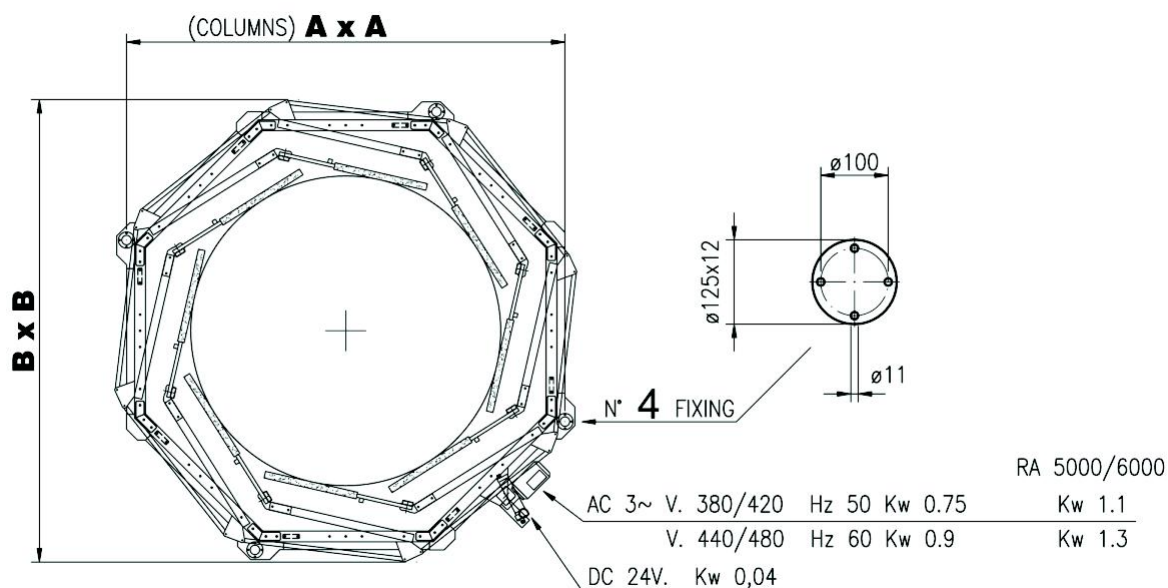
C

TELESCOPIC
COLUMNS



**VERTICAL STROKES
AVAILABLE (mm)**

1000
1500
2000
2500
3000



RA 5000/6000

AC 3~ V. 380/420 Hz 50 Kw 0.75 Kw 1.1
V. 440/480 Hz 60 Kw 0.9 Kw 1.3
DC 24V. Kw 0,04

LAYFLAT dimensions are already calculated considering a standard **3% film shrinkage** during the cooling

MODEL	Ø FILM MIN – MAX	LAYFLAT MIN – MAX	A	B	KG. (5 LEV.)
RA 3200-8-* -ROLL08-* -H...C	573 ÷ 2063	900 ÷ 3240	2650	2830	850
RA 3500-8-* -ROLL08-* -H...C	637 ÷ 2261	1000 ÷ 3550	2850	3030	880
RA 3800-8-* -ROLL08-* -H...C	700 ÷ 2446	1100 ÷ 3840	3050	3230	910
RA 4100-8-* -ROLL08-* -H...C	764 ÷ 2643	1200 ÷ 4150	3250	3430	930
RA 4400-8-* -ROLL08-* -H...C	828 ÷ 2834	1300 ÷ 4450	3450	3630	970
RA 4700-8-* -ROLL08-* -H...C	860 ÷ 3028	1350 ÷ 4755	3650	3830	1000
RA 5000-8-* -ROLL08-* -H...C	892 ÷ 3230	1400 ÷ 5070	3850	4030	1030
RA 5500-8-* -ROLL08-* -H...C	955 ÷ 3555	1500 ÷ 5580	4190	4370	1060
RA 6000-8-* -ROLL08-* -H...C	1020 ÷ 3880	1600 ÷ 6090	4530	4710	1200

Film width already
declassified for
shrinkage

N° Levels ↗ Roller Code ↗ Vertical stroke ↗

DWG 10-12-194

SIZES 6500 ÷ 9000

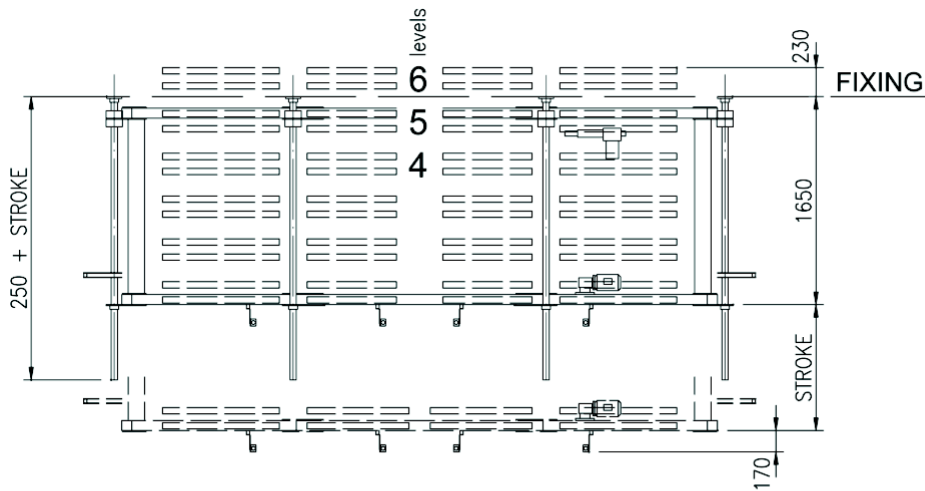
MODEL

RA

LIFTING TYPE

SP

SPINDLE
GROUPS



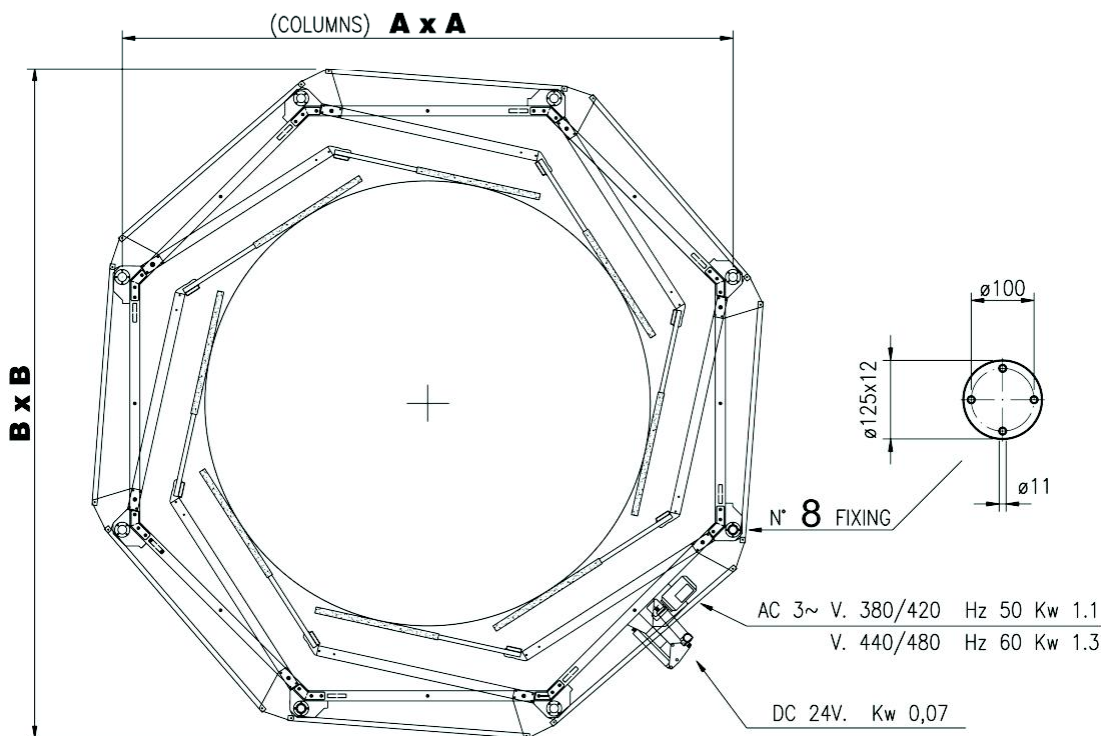
**VERTICAL STROKES
AVAILABLE (mm)**

1000

1500

2000

2500



LAYFLAT dimensions are already calculated considering a standard **3% film shrinkage** during the cooling

MODEL	Ø FILM MIN - MAX	LAYFLAT MIN - MAX	A	B	KG. (5 LEV.)
RA 6500-8-* -ROLL08-* -H...SP	1083 ÷ 4185	1700 ÷ 6570	4860	5350	1450
RA 7000-8-* -ROLL08-* -H...SP	1178 ÷ 4505	1850 ÷ 7075	5200	5690	1500
RA 7500-8-* -ROLL08-* -H...SP	1275 ÷ 4840	2000 ÷ 7600	5540	6030	1550
RA 8000-8-* -ROLL08-* -H...SP	1337 ÷ 5150	2100 ÷ 8090	5880	6370	1600
RA 9000-8-* -ROLL08-* -H...SP	1528 ÷ 5810	2400 ÷ 9120	6560	7050	1700

Film width already
declassified for
shrinkage

N° Levels / Roller Code / Vertical stroke

DWG 10-12-198

SIZES 6500 ÷ 12500

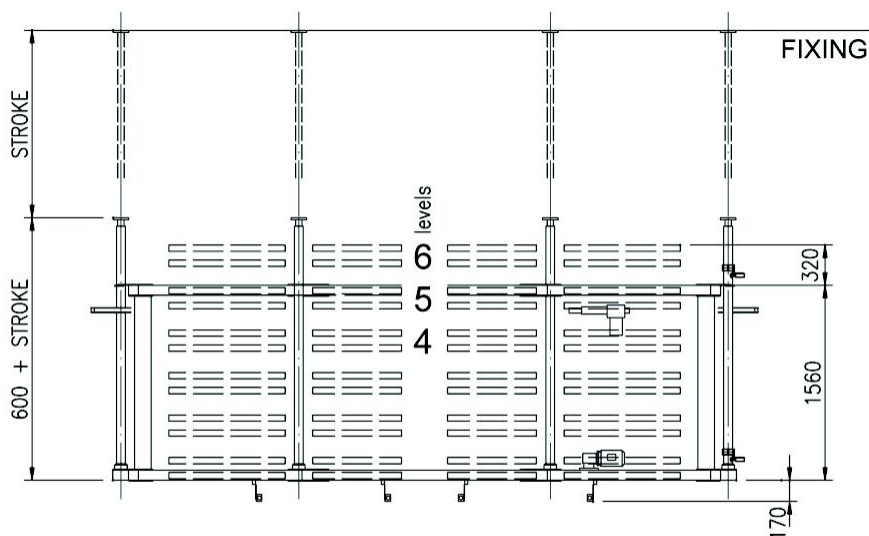
MODEL

RA

LIFTING TYPE

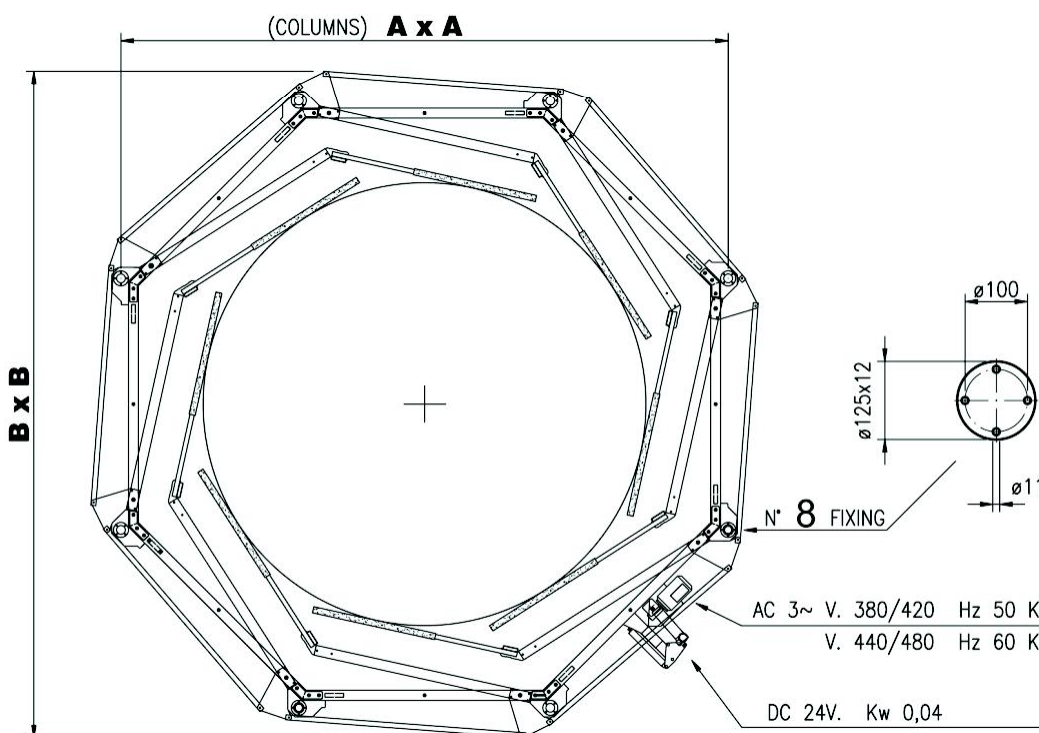
C

TELESCOPIC
COLUMNS



**VERTICAL STROKES
AVAILABLE (mm)**

1000
1500
2000
2500
3000



AC 3~ V. 380/420 Hz 50 Kw 1.1
V. 440/480 Hz 60 Kw 1.3
DC 24V. Kw 0,04

RA 10000/12500 Kw 1.5
RA 10000/12500 Kw 1.8
RA 10000/12500 Kw 0.07

LAYFLAT dimensions are already calculated considering a standard **3% film shrinkage** during the cooling

MODEL	Ø FILM MIN - MAX	LAYFLAT MIN - MAX	A	B	KG. (5 LEV.)
RA 6500-8- *-ROLL08- *-H...C	1083 ÷ 4185	1700 ÷ 6570	4860	5350	1450
RA 7000-8- *-ROLL08- *-H...C	1178 ÷ 4505	1850 ÷ 7075	5200	5690	1500
RA 7500-8- *-ROLL08- *-H...C	1275 ÷ 4840	2000 ÷ 7600	5540	6030	1550
RA 8000-8- *-ROLL08- *-H...C	1337 ÷ 5150	2100 ÷ 8090	5880	6370	1600
RA 9000-8- *-ROLL08- *-H...C	1528 ÷ 5810	2400 ÷ 9120	6560	7050	1700
RA 10000-8- *-ROLL08- *-H...C	1719 ÷ 6465	2700 ÷ 10150	7230	7720	1800
RA 11000-8- *-ROLL08- *-H...C	1910 ÷ 7100	3000 ÷ 11150	7900	8390	1850
RA 12500-8- *-ROLL08- *-H...C	2100 ÷ 8090	3300 ÷ 12700	8900	9390	2000

Film width already
declassified for
shrinkage

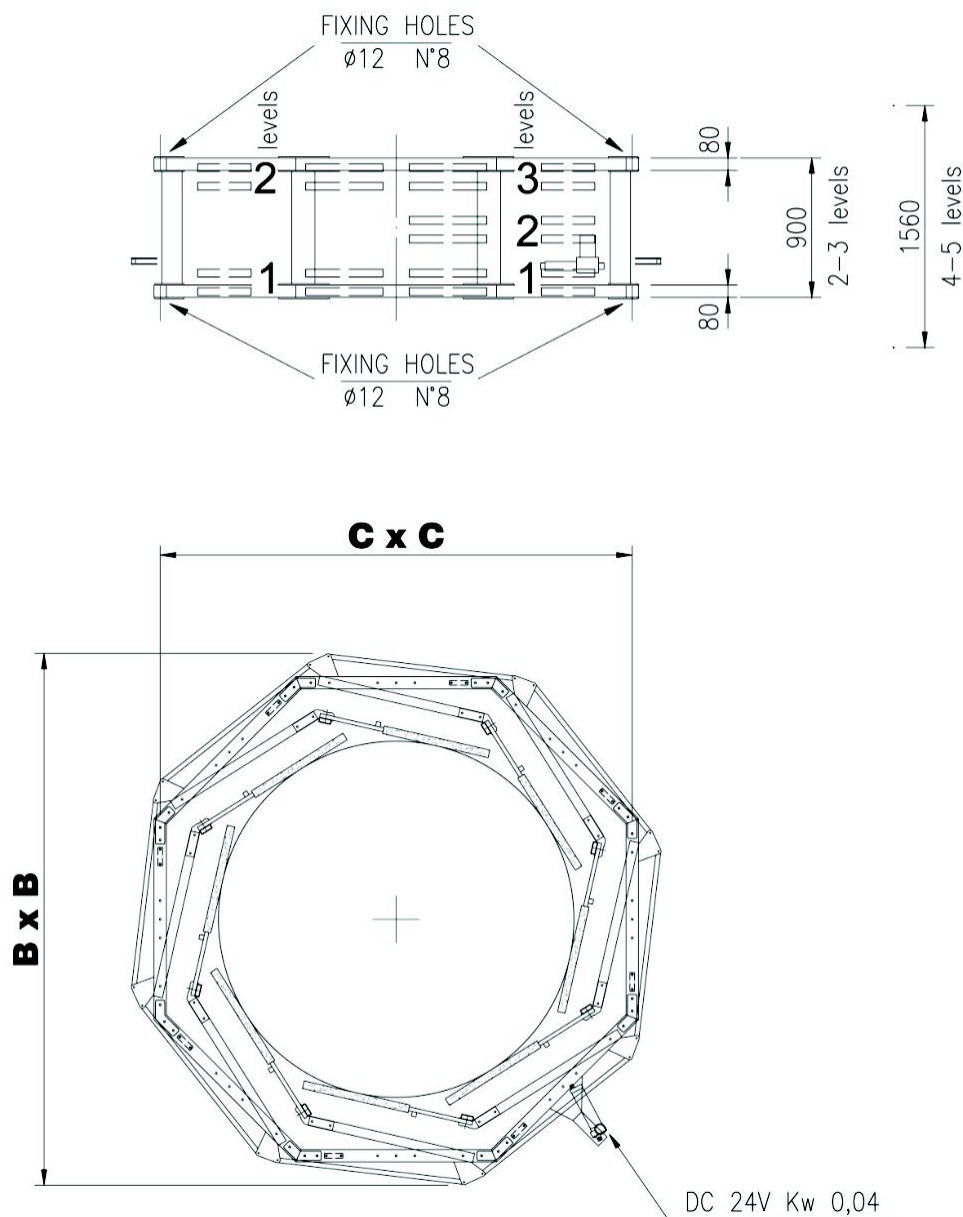
N° Levels ↗ Roller Code ↗ Vertical stroke ↗

DWG 10-12-195

SIZES 3200 ÷ 6000

MODEL

FM



LAYFLAT dimensions are already calculated considering a standard **3% film shrinkage** during the cooling

MODEL	Ø FILM MIN - MAX	LAYFLAT MIN - MAX	B	C	KG. (3 LEV.)
FM 3200-8- *-ROLL08-*	573 ÷ 2063	900 ÷ 3240	2830	2450	510
FM 3500-8- *-ROLL08-*	637 ÷ 2261	1000 ÷ 3550	3030	2650	540
FM 3800-8- *-ROLL08-*	700 ÷ 2446	1100 ÷ 3840	3230	2850	570
FM 4100-8- *-ROLL08-*	764 ÷ 2643	1200 ÷ 4150	3430	3050	600
FM 4400-8- *-ROLL08-*	828 ÷ 2834	1300 ÷ 4450	3630	3250	630
FM 4700-8- *-ROLL08-*	860 ÷ 3028	1350 ÷ 4755	3830	3450	640
FM 5000-8- *-ROLL08-*	892 ÷ 3230	1400 ÷ 5070	4030	3650	670
FM 5500-8- *-ROLL08-*	955 ÷ 3555	1500 ÷ 5580	4370	3990	710
FM 6000-8- *-ROLL08-*	1020 ÷ 3880	1600 ÷ 6090	4710	4330	750

Film width already
declassified for
shrinkage

N° Levels ↗

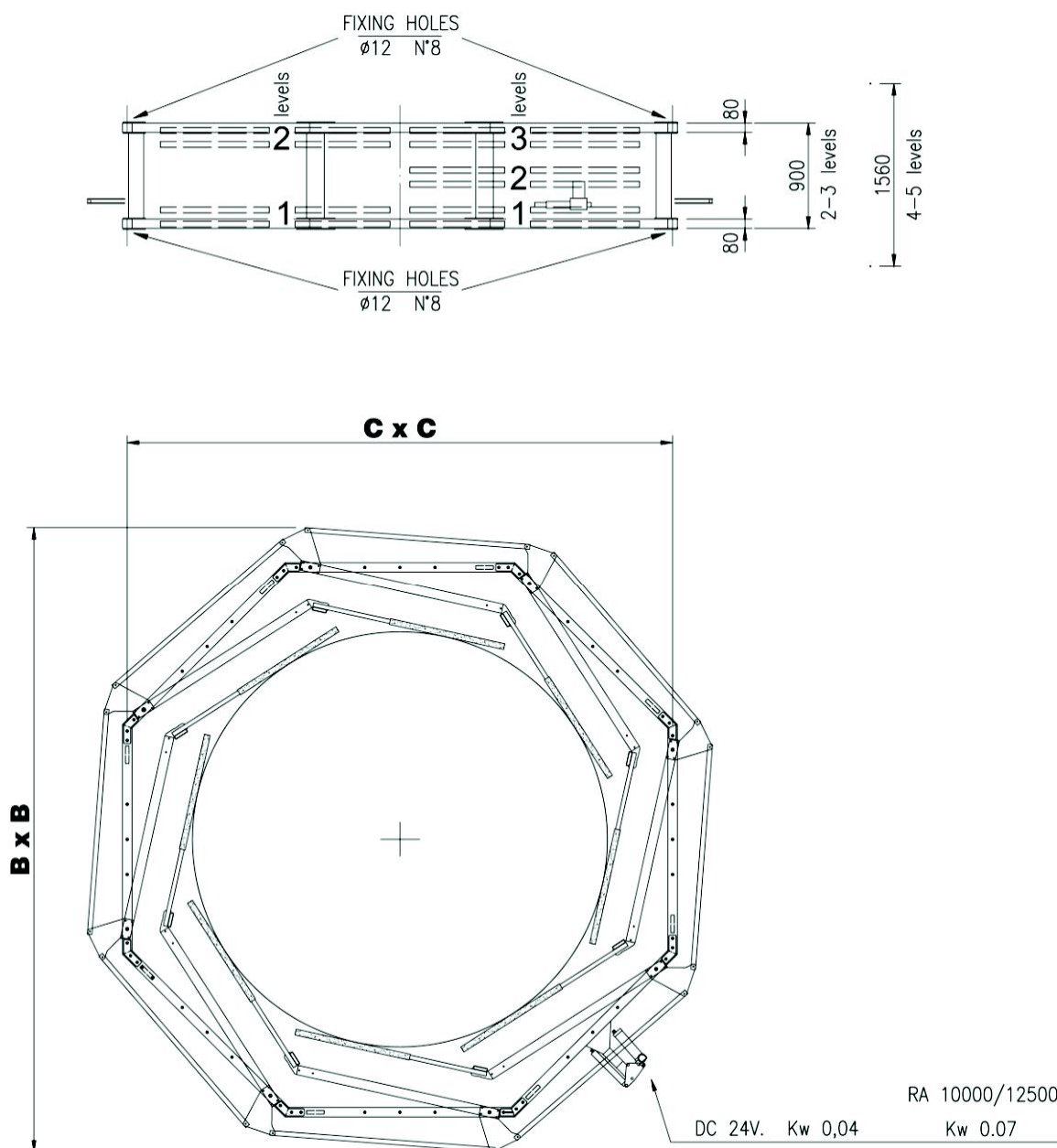
Roller Code ↗

DWG 10-12-196

SIZES 6500 ÷ 12500

MODEL

FM



LAYFLAT dimensions are already calculated considering a standard **3% film shrinkage** during the cooling

MODEL	Ø FILM MIN - MAX	LAYFLAT MIN - MAX	B	C	KG. (3 LEV.)
FM 6500-8- *-ROLL08- *	1083 ÷ 4185	1700 ÷ 6570	5350	4660	880
FM 7000-8- *-ROLL08- *	1178 ÷ 4505	1850 ÷ 7075	5690	5000	950
FM 7500-8- *-ROLL08- *	1275 ÷ 4840	2000 ÷ 7600	6030	5340	1030
FM 8000-8- *-ROLL08- *	1337 ÷ 5150	2100 ÷ 8090	6370	5680	1100
FM 9000-8- *-ROLL08- *	1528 ÷ 5810	2400 ÷ 9120	7050	6360	1200
FM 10000-8- *-ROLL08- *	1719 ÷ 6465	2700 ÷ 10150	7720	7030	1300
FM 11000-8- *-ROLL08- *	1910 ÷ 7100	3000 ÷ 11150	8390	7700	1400
FM 12500-8- *-ROLL08- *	2100 ÷ 8090	3300 ÷ 12700	9390	8700	1500

Film width already
declassified for
shrinkage

N° Levels ↗

Roller Code ↗

DWG 10-12-199