Competence creates Confidence. Since 1969



Test oven for pipe testing > Model no. 1776

Sliding sample racks

Sample containment cages that can be loaded individually Inspection window made from safety glass



Standards	
ISO 1167	
ASTM D 1598	
ASTM D 1599	

Description

The internal pressure creep test is a test procedure for determining the strength of thermoplastic pipes. The samples are subjected to a constant hydrostatic internal pressure at a constant ambient temperature either for a specified period or until they fail. The test duration is subject to the tension generated by the internal pressure and the temperature.

The IPT test ovens are specially designed for testing thermoplastic pipes and fittings. The high reliability,



long service life of the materials used and the constant temperatures in the test oven with respect to both volume and time provide particularly reliable test conditions. The efficient use of energy with low servicing and maintenance costs guarantees efficient long-term operation. There are a wide range of connection options, enabling the ovens to be flexibly adapted to various operating conditions.

Simple and safe operation

- Sliding rack system enables the individual connections to be fitted more easily outside the oven
- Doors locked with safety switches and retrieval of the test pressure before doors are released

Reliable test results

 Constant test temperatures thanks to highly-efficient water circulation and precise temperature control in the inner chamber

Lasting efficiency

- High-quality stainless steel test oven (1.4571)
- High-quality oven insulation and insulated doors for minimum energy loss
- High-quality unit components guarantee high reliability, a long service life and low maintenance costs

State-of-the-art technology

- Extremely accurate temperature control in the entire inner chamber thanks to exceptionally high-performance circulating air system
- Interface to IptDataLogging®

© 2013 IPT Institut für Prüftechnik Gerätebau GmbH & Co. KG – Photos: IPT – Version: 09/13 – Data subject to change. All rights reserved.

Competence creates Confidence. Since 1969.



Version

		V1776-0001
Temperature range	°C	+40 to +140
Control		In increments of 0.1 °C, adjustable via temperature controller
Temperature constancy	°C	±2.0, spatial and temporal
Temperature sensor		Pt 100 1/3 DIN
Number of samples		Max. 30 with max. Ø of 100 mm
Sample length	mm	Max. 2500
Manifold systems		On request
Defect monitoring		When using IptDataLogging® data transfer via interface on the temperature controller
Lifting carriage for inserting the sample		0
Operation via lptDataLogging®		0
Compatible with IptDataLogging®		From version 5.x
CE conformity		•
Permissible ambient temperature	°C	+5 to +30
Permissible relative humidity		Max. 70%, non-condensing
Noise emission		<70 dB(A)
Width (internal)	mm	1100
Depth (internal)	mm	950
Height (internal)	mm	2700
Width (external)	mm	1950
Depth (external) without racks	mm	1700
Depth (external) with racks	mm	2700
Height (external)	mm	3250
Weight	kg	1550 (without samples)
Voltage data		230/400 V, 50 Hz (other voltages on request)
• included ○ available/optional □ eligible - not available	ole	

Competence creates Confidence. Since 1969.



Accessories

Product	Description	Model no.
The state of the s	Pipe testers	1720
	Endclosures	1732, 1733
The state of the s	. IptDataLogging® test data management software	1613